CNC Controlling System
Drive Solution
Industrial Machine Solution
Wisdom Around

SYNTEC 新代科技

G-Series Controller

Glass Grinding and High-Speed Spindle Milling Solution

Profile
About Syntec

SYNTEC has been devoted to the machine tool industry with 100% owned controller technologies cultivated to be innovated in both hardware and software. In addition to the well known reputation in machine tool controllers, SYNTEC extended our businesses to servo products, drive, motors, and encoder in order to provide not only higher servo products performance but also one-stop solution service of a tool machine. SYNTEC has earned our customer trust by comprehensive after-sales service and has become one of the most influential and development potential brands in the Asia-Pacific market. SYNTEC now is taking "Industry 4.0" as the main goal of technological development.

Brand new design-Next Generation Controller

- Fully-flat screen with attractive appearance
- 10" screen controller is compatible to classic model 8" screen controller
- Improves the reliability and stability by enhances the oil-proofness, dust-proofness, and heat dissipation
- Modular hardware design and auto backup system that could improve maintenance efficiency and make it easy to repair
- Dual-core, Interpolation time 1ms, enhance performance and FPS

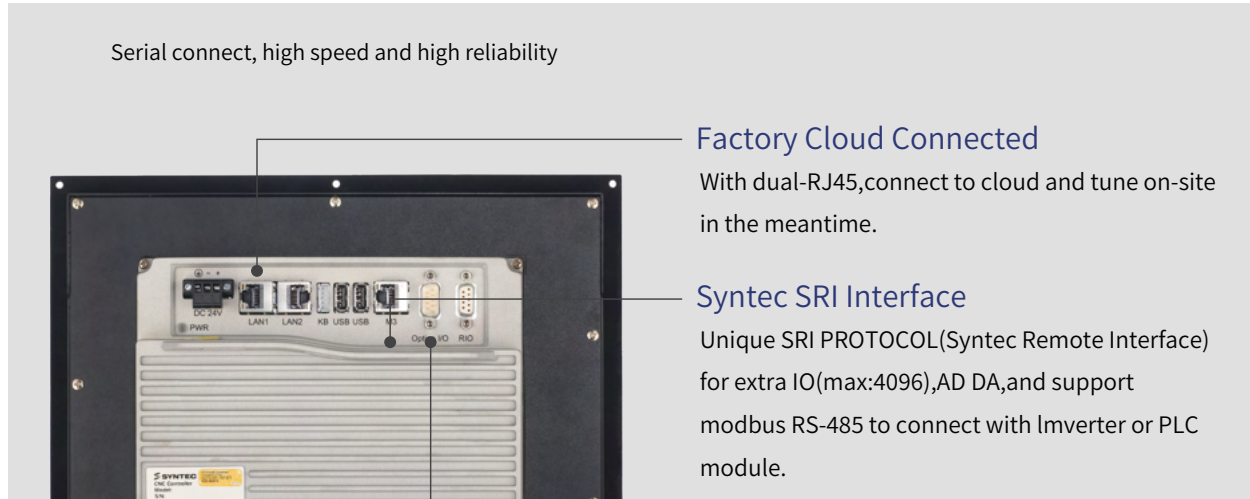| Indicator	Feature Introduction
FPS	ENHANCE 10 TO 66%
Boot Time	SPEED UP 47%
Block Processing Time	INCREASE 4 TO 10 TIMES. BPT 4000 IN 2 PATH AND 12 AXES SITUATION.

Powerful and Diversified Communication

Serial connect, high speed and high reliability

Factory Cloud Connected

With dual-RJ45,connect to cloud and tune on-site in the meantime.
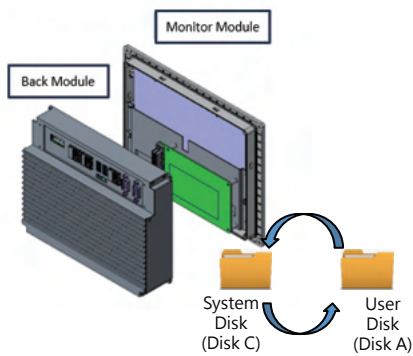
Syntec SRI Interface

Unique SRI PROTOCOL(Syntec Remote Interface) for extra IO(max:4096),AD DA,and support modbus RS-485 to connect with lmverter or PLC module.

Universal CNC controller

Support various serial communication interfaces,such as Mechtrolink-lll,EtherCAT and

MECHATROLINK   EtherCAT.

Special design for 24-hour factory 03

High reliability and considered repairing design can solve controller breakdown and restore system data immediately by changing module.

• Module design to remove damaged module only.

• AB backup to restore data quickly after repairing.

Best Partner: Syntec Servo Products 05

Spindle Drive and Multi-axis Servo Drive

Direct Drive Spindle

Linear Motor

Spindle and Axis Motor

ROT Servo Tool Magazine

DD Motor

Diverse servo products for tool machine.

• Collaborated with well-known manufacturers, offer diverse servo products.

• Professional tuning and service, Syntec is your best partner.

Introduction of 8GA controller

- Axis number: 4 axes for standard、6 axes for max.
- Application: Single head、single head with 4th axis、dual-head glass grinding and high-speed spindle milling machine
- Servo communication: Mechatrolink-III, EtherCAT
- High precision control: Syntec Multi-axis servo drive with high-resolution axis motor
- High efficiency: High Smoothness Contour Control(HSCC)
- Special purpose machine: Special screen and function
- Hardware: 8.4" screen, 4 USB, 2 RJ-45
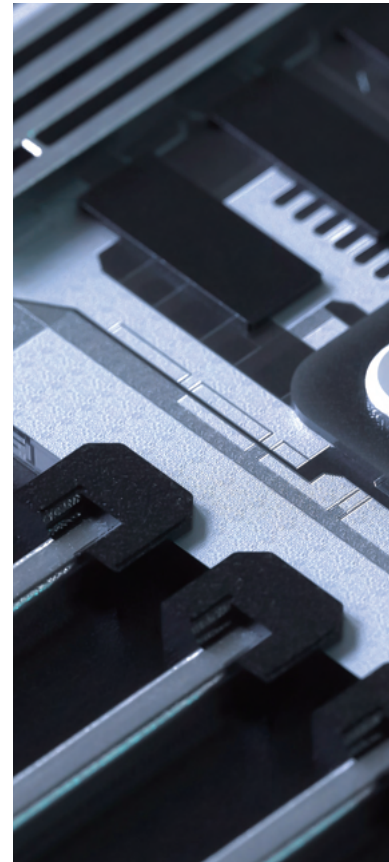
Panel Layout
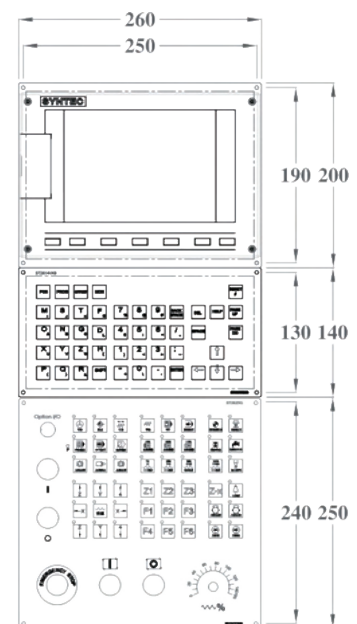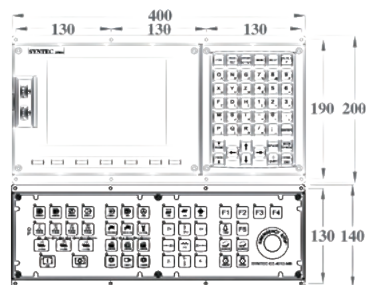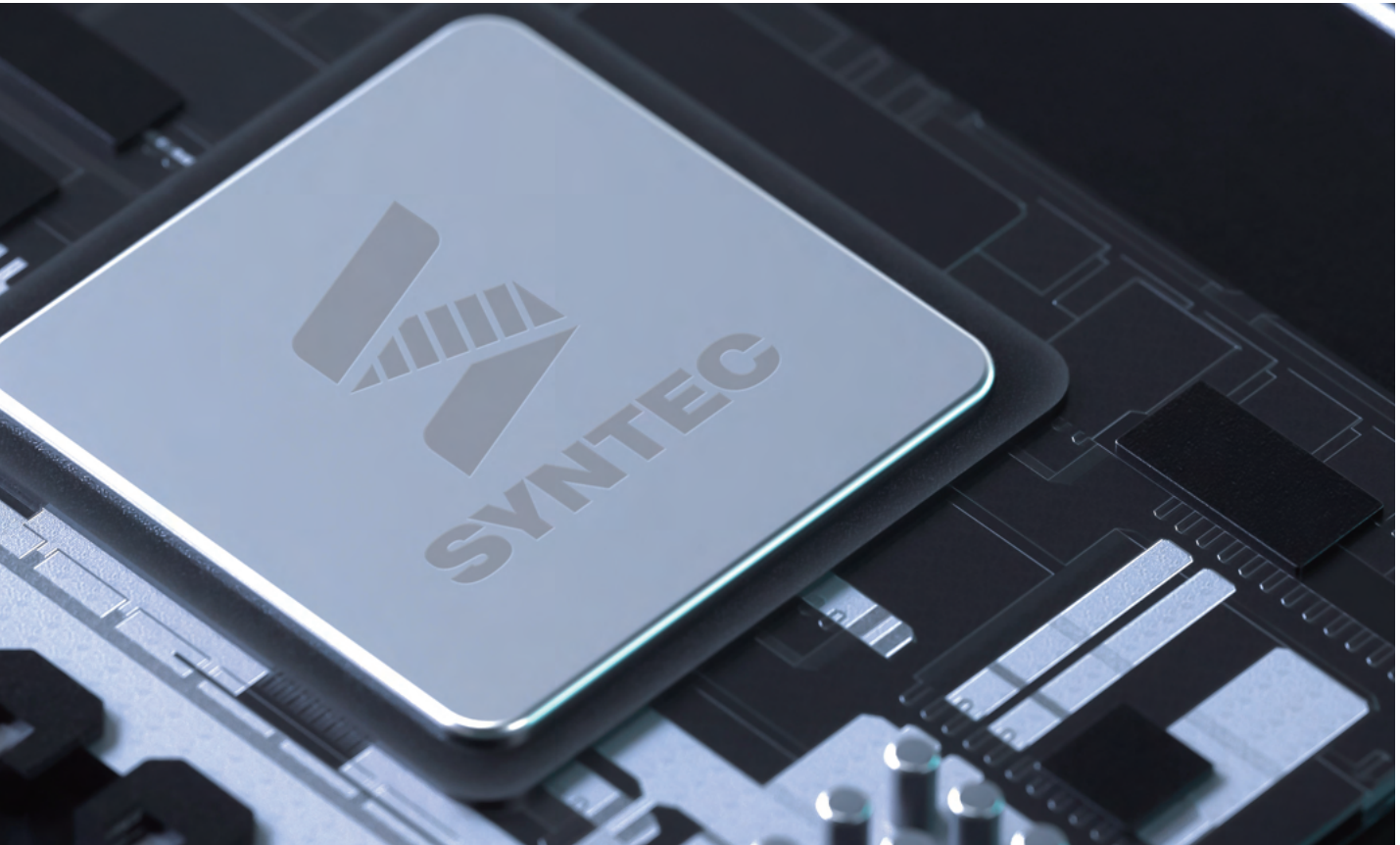
Tapping Size
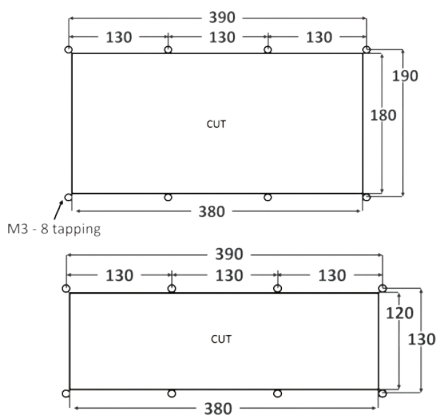
Introduction of 23GA controller

Brand new design, new generation controller

- Axis number: 8 axes for standard、18 axes for max.
- Servo communication: Mechatrolink-III, EtherCAT
- High efficiency: High Smoothness Contour Control(HSCC)
- Special purpose machine: Special screen and function
- Hardware: 10.4" and 15 "screen, 4 USB, 2 RJ-45
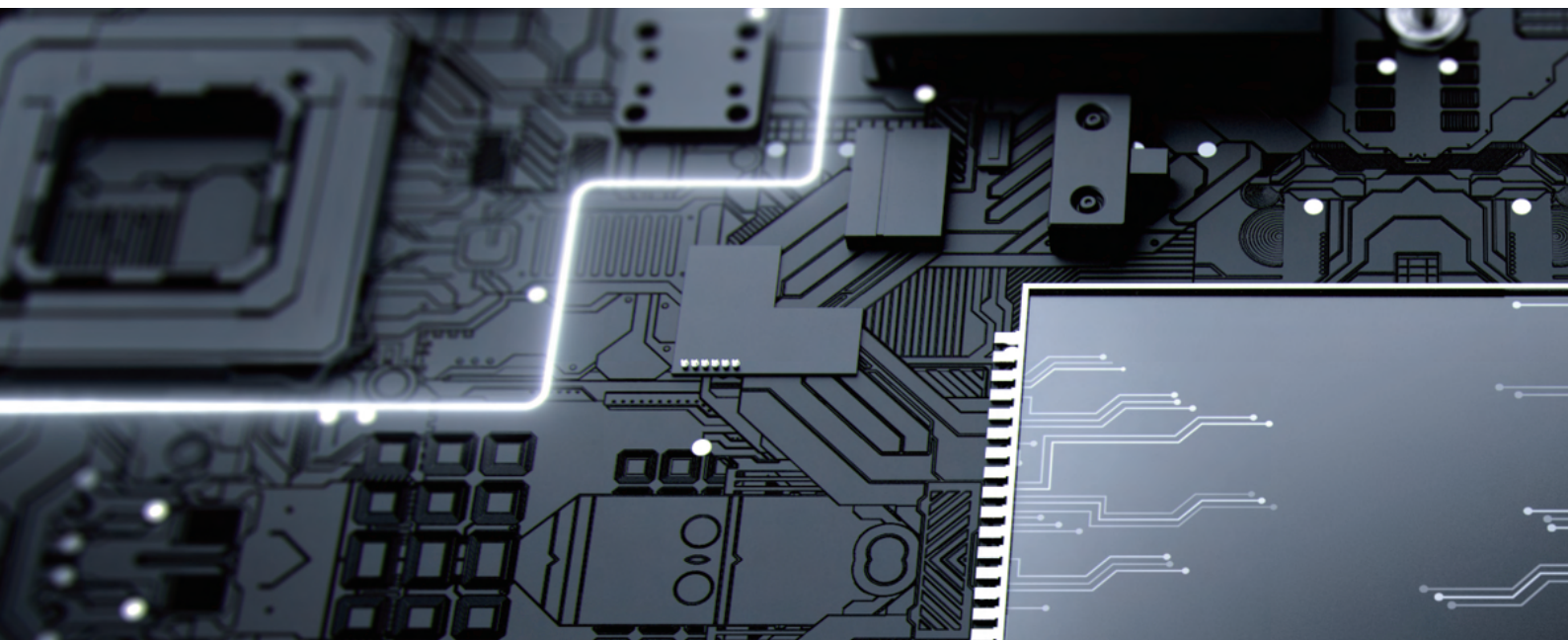
10.4" Panel Layout
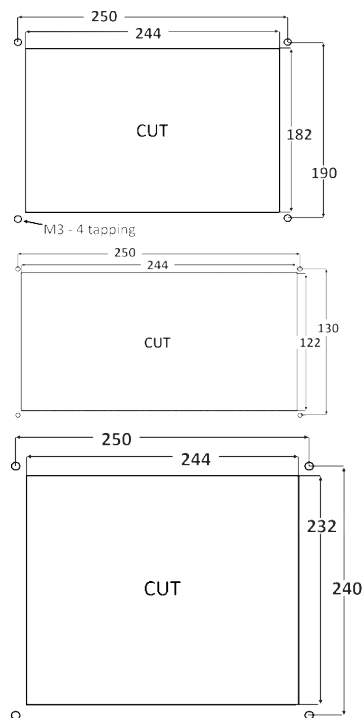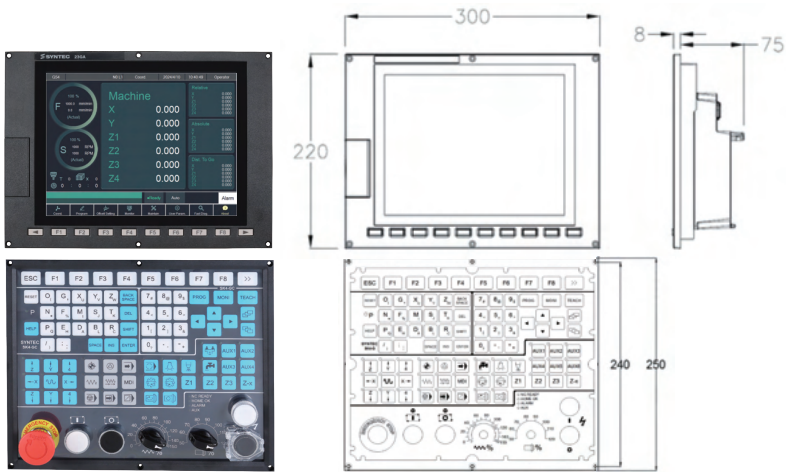
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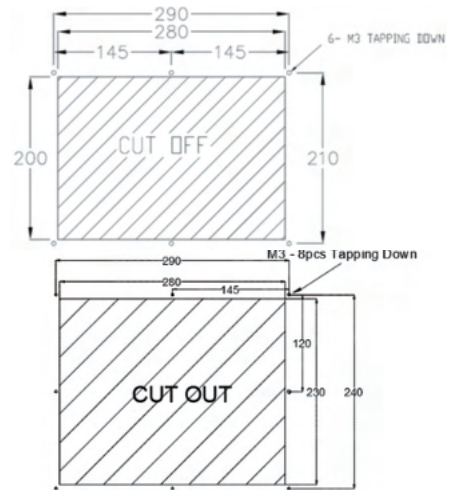
15" Panel Combination
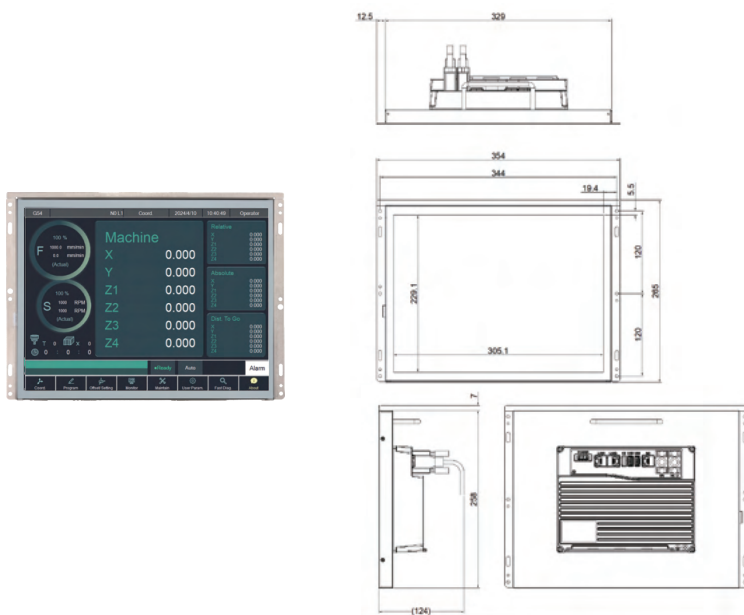
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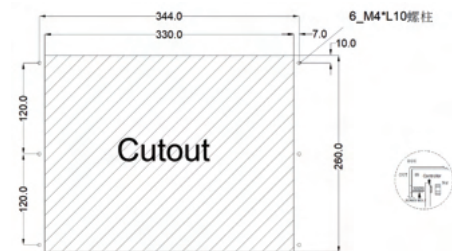
Serial communication interface: achieve high-precision machining

G series controller supports Syntec ECAT/M3 multi-axis servo drive and also support other ECAT/M3 drive. Servo communication enhances machining efficiency and improves path smoothing. Using Syntec ETB IO module with easy -wiring and installation , it can increase the reliability. Vertical integration with host controller and drive. User-friendly tuning with Syntec Analytics.

Diversified Communication Interfaces
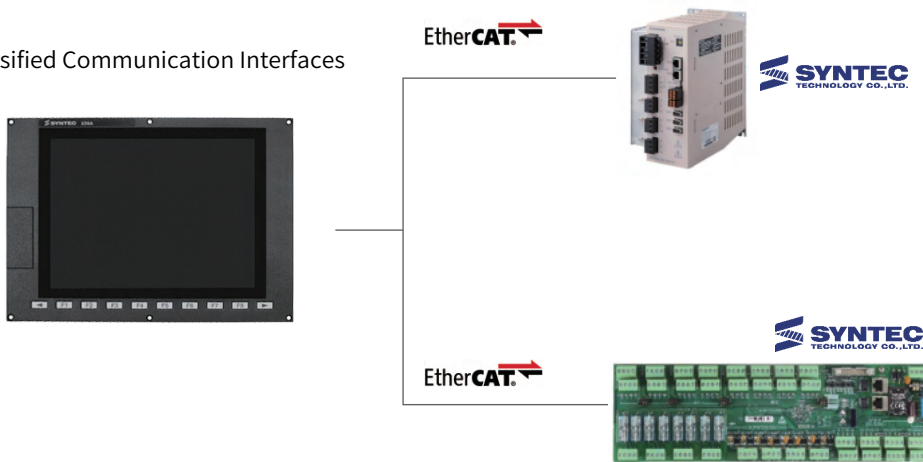
Perfect integration with host controller and drive

Detailed servo hardware and software information

Easily adjust servo parameters by controller

User-friendly tuning by controller

High Smoothness Contour Control：enhance precision and path smoothing

High smoothness contour control（HSCC）: enhance precision, reduce vibration and tool marks, improve efficiency.

| Curve fitting | → | Motion planning | → | interpolation |
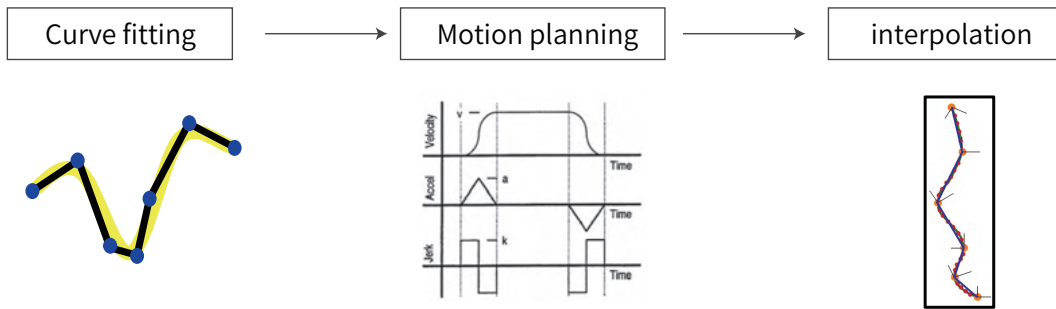
HSCC machining example

HSCC function : convert discontinuous CAM to continuous path, reduce tool marks, improve quality and efficiency.

HSCC Off

HSCC On
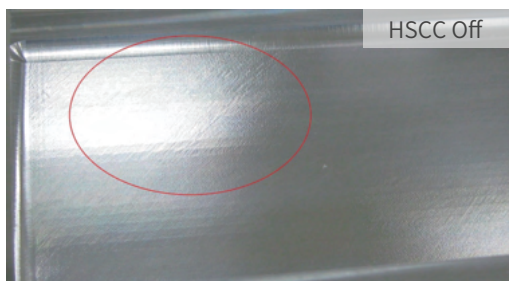
Customer Applications

A. Test sample   B. Cellphone mid-frame engraving   C. Button chamfer   D. Camera-frame chamfer

Special screen and function

Multi-Z Tool Life Management

- Improve UI：Clear tool information and easy setting.
- Diverse Functions：Support life count times and life count time, tool arrangement, alarm setting.

Multi-Z Auto-tool measurement and Broken-detection Function

- Fast tool measuring to enhance efficiency.
- G31 support multi-skip signals.
- Compare tool length when machining to detect broken.

Array Processing and Single Offset Compensation

- Produce repeat NC without CAD/CAM software.
- Workpiece size compensation via X or Y or both direction.

New Friction Compensation

Before tuning　　　　**After tuning**

- High response and better compensation via new algorithm.
- Easy-use via auto tuning
- Suitable various machining conditions via single set compensate parameter

Multi-path independent function

- Multi-path independent workpiece offset
- Multi-path independent alarm and mode
- Improve diagnosis and operation

Multi-path M code and IO diagnosis

- Easily check M code and IO action between different path
- Function can be edited through XML file, and can import and export XML file
- Diverse language development

GlassGrind Tool Magazine Table

- Total magazine solution for GlassGrind, and make all magazine information clearly
- High flexibility customization via setting parameters

Complete Development Tools

Syntec offers an open platform which helps user develop HMI and MACRO. Customer can design different operation styles depend on different industrial requirement. Vendor can also develop diverse functions to integrate with controller.

Open Human-Machine Interface Editing Software - eHMI

Diverse Language Development

Intelligent Peripheral Products
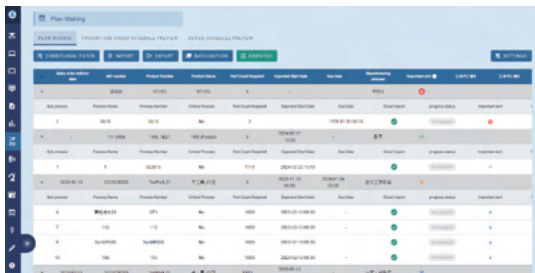
Integration between controller
and web cloud for work record

Integration between controller and All-in-one
to meet the demands of pick and place

Syntec G series controller can highly
integrate diverse applications

Integration between controller and
sensor to measure workpiece size

Integration between controller and vision
system to compensate workpiece position

Specification

Category	Items		Units	Remark	Series					
					6 Series	7 Series	8 Series	21 Series	22 Series	23 Series
					GA-E	GA	GA	GA-E	GA	GA
Product Specification	Max. Controlled Paths		Axis		2	2	2	4	4	4
	Max. PLC Controlled Paths		Axis		1	1	1	3	3	3
	Standard Axis		Axis		4	4	4	6	6	8
	Max. Axis (Optional)		Axis		6	6	6	18	18	18
	Max. Spindle		Axis		6	6	6	10	10	10
	Max. Simultaneous Axis Control		Axis		4	4	4	4	4	4
	Min. Control -mm				0.0001	0.0001	0.0001	0.0001	0.0001	0.0001
	Max. number of program coordinate		Set		32	32	32	100	100	100
	Max. Number of Table Tools		Set		96	96	96	200	200	200
	Multi-Channel Function Group		Set		4	4	4	4	4	4
	Block Processing Time				1200	1200	2000	4000	4000	4000
Hardware Specification	Storage(DISKA)		GB		4	4	4	4	4	4
	I/O	ECATIO			—	O	O	—	O	O
		RIO	Set		64/64	64/64	64/64	64/64	64/64	64/64
		SRI			O	O	O	O	O	O
		Direct	Set		32/32	—	—	32/32	—	—
	DA		Set		2	—	—	2	—	—
	Monitor		Inch		8	8	8	10.4	10.4/15	10.4/15
	CF Card		Set	Front side	—	—	—	—	—	—
	USB		Set		2	2	2	2	2	2
	CFCard		Set	Back side	—	—	—	—	—	—
	RJ-45		Set		1	2	2	1	2	2
	VGAOutput		Set		—	—	—	—	—	—
	PS/2		Set		—	—	—	—	—	—
	RS-232		Set		—	—	—	—	—	—
	RS-422		Set		—	—	—	—	—	—
	RS-485		Set		1	1	1	1	1	1
	USB		Set		—	2	2	—	2	2
	SRI		Set		1	1	1	1	1	1
Servo Control	Pulse Train (A/B Phase)				—	—	—	—	—	—
	Pulse Train (CW/CCW)				—	—	—	—	—	—
	mechatrolink II				—	—	—	—	—	—
	mechatrolink III				O	O	O	O	O	O
	EtherCAT				O	O	O	O	O	O
	RTEX				—	—	—	—	—	—
Compensation	Backlash Compensation				O	O	O	O	O	O
	Pitch Error Compensation				O	O	O	O	O	O
	Angular Error Compensation				O	O	O	O	O	O
	Temperature Error Compensation				O	O	O	O	O	O
	2 Dimension Error Compensation				—	—	—	O	O	O
Operation	MPG Simulation				O	O	O	O	O	O
	Dry Run				O	O	O	O	O	O
	Optional Stop				O	O	O	O	O	O
	Single Block				O	O	O	O	O	O

Remark ○: standard function, Δ : optional function, -: Not available function

Specification

Category	Items	Units	Remark	Series					
				6 Series	7 Series	8 Series	21 Series	22 Series	23 Series
				GA-E	GA	GA	GA-E	GA	GA
Operation	Virtual MPG			O	O	O	O	O	O
	Restart at Feedhold			O	O	O	O	O	O
	Restart at Break Point			O	O	O	O	O	O
	Tool Return			O	O	O	O	O	O
	Fixture Offsets			O	O	O	O	O	O
	MPG Offsets			O	O	O	O	O	O
Programming	Optional Skip		Skip blocks starting with"/"	O	O	O	O	O	O
	B—stop			O	O	O	O	O	O
	Absolute Zero Point Coordinate	G92/G92.1		O	O	O	O	O	O
	Interrupt Macro	M96/M97		O	O	O	O	O	O
	M198 call Subroutines			O	O	O	O	O	O
	Expandable G Code			O	O	O	O	O	O
HSHP	Constant Jerk Control			O	O	O	O	O	O
	Multiblocks S-curve motion plan			—	—	—	O	O	O
	Auto declaration in Corner			O	O	O	O	O	O
	Speed Limit for Round Radius			O	O	O	O	O	O
	Multiple Sets of HSHP Parameters			O	O	O	O	O	O
	Quick Parameter Setup			—	—	—	—	—	—
	SPA Feature			O	O	O	O	O	O
	Virtual Radius Funciton (for Rotary Axis)			O	O	O	O	O	O
	HSHP Control Mode I (G05. 1 Q1)	G05.1Q1		O	O	O	O	O	O
	HSHP Control Mode II (G05 P10000)	HPCC		O	O	O	O	O	O
	NURBS Interpolation Ability			O	O	O	O	O	O
Tool Management	Auto Tool Setting			O	O	O	O	O	O
	Auto Tool Management		Works with Renishaw hardware only	O	O	O	O	O	O
	Tool Life Management		Screen(Standard)/Function(Customized)	O	O	O	O	O	O
Facilitating Functions	Machine Lock (R bit)			O	O	O	O	O	O
	Software Limit			O	O	O	O	O	O
	Spindle Speed Arrival Check			O	O	O	O	O	O
	Axis Synchronize Feature			O	O	O	O	O	O
	Dynamic Axis Synchronize Feature			O	O	O	O	O	O
	Feedback Synchronize Feature			O	O	O	O	O	O
	Rapid Retraction for Rigid Tapping			—	—	—	O	O	O
	Virtual Axis Feature			O	O	O	O	O	O
	Axis Change Feature			O	O	O	O	O	O
	Axial Torque Limit			O	O	O	O	O	O
	Serial Bus Setting Feature(CNC Axis)			O	O	O	O	O	O
	Driver Information Display(CNC Axis)			O	O	O	O	O	O
	Spindle Application Feature(CNC Axis)			O	O	O	O	O	O
	Serial Bus PLC Axis			O	O	O	O	O	O
	ROT Element			O	O	O	O	O	O
	Dipole Front and Back System			—	—	—	O	O	O

Remark ◯: standard function, Δ : optional function, -: Not available function

Category	Items	Units	Remark	Series					
				6 Series	7 Series	8 Series	21Series	22Series	23Series
				GA-E	GA	GA	GA-E	GA	GA
Operation	Data Backup Recovery		Maker Backup	O	O	O	O	O	O
	Customized Opening Screen			O	O	O	O	O	O
	My Favorites		Only eight key system supports	—	—	—	O	O	O
	Project Protection Feature			O	O	O	O	O	O
	Limit Access Manager			O	O	O	O	O	O
	RemoteAP Monitor			O	O	O	O	O	O
Program Edit	Background Edit			O	O	O	O	O	O
	Edit Protection			O	O	O	O	O	O
	Immediate Grammar Check			O	O	O	O	O	O
PLC	PLC Diagnosis Feature(FORCE I Point)			O	O	O	O	O	O
Data Transfer	NETWORK			O	O	O	O	O	O
	FTP			O	O	O	O	O	O
	RS-485			O	O	O	O	O	O
	DNC(Network)			O	O	O	O	O	O
	DNC(USB)			O	O	O	O	O	O
Information Display	Operation CV Display			O	O	O	O	O	O
	Graphic Simulation			O	O	O	O	O	O
	Partial Graphic Simulation			O	O	O	O	O	O
	Dynamic Multi-Language Switch			O	O	O	O	O	O
Inclined Plane	Feature Coordinate(Inclined Plane Process)		G68.2, G68.3	—	—	—	Δ	Δ	Δ
	Feature Coordinate Teach			—	—	—	Δ	Δ	Δ
5 axis feature	5 Axis RTCP		G43.4	—	—	—	—	—	—
	Smooth TCP			—	—	—	—	—	—
G code command	High Precision Locus Control Mode		G05P10000	O	O	O	O	O	O
	Smoothing Path Mode		G05.1	O	O	O	O	O	O
	NURBS Interpolation		G06.2	O	O	O	O	O	O
	Thread Cutting		G33	O	O	O	O	O	O
	Auto Tool Measurement		G37	O	O	O	O	O	O
	Tool of Offsets		G45~G48	O	O	O	O	O	O
	High Speed Peck Drilling Cycle		G73	O	O	O	O	O	O
	Left Handed Tapping		G74	—	—	—	O	O	O
	High Precision Boring Cycle		G76	O	O	O	O	O	O
	Drilling cycling		G81	O	O	O	O	O	O
	Chopping		G81.1	—	—	—	O	O	O
	Bottom Feed Hold Drilling Cycle		G82	O	O	O	O	O	O
	Peck Drilling Cycle		G83	O	O	O	O	O	O
	Tapping Cycle		G84	—	—	—	O	O	O
	Boring Cycle		G85	O	O	O	O	O	O
	High Speed Boring Cycle		G86	O	O	O	O	O	O
	Back Boring Cycle		G87	O	O	O	O	O	O
	Semi Automatic Finishing Boring Cycle		G88	O	O	O	O	O	O
	Bottom Feed Hold Boring Cycle		G89	O	O	O	O	O	O
	Multi-Group HSHP Parameter		G120.1	O	O	O	O	O	O

Remark ○: standard function, Δ : optional function, -: Not available function

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